

LNPTM LUBRICOMPTM COMPOUND LL002

LL-4020

DESCRIPTION

LNP LUBRICOMP LL002 compound is based on Polyetheretherketone (PEEK) resin containing 10% PTFE. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant, High temperature resistance
Fillers	Unreinforced, PTFE
Polymer Types	Polyetheretherketone (PEEK)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport /Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yld, Type I, 5 mm/min	77	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	79	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	5.3	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	52	%	ASTM D638
Tensile Modulus, 50 mm/min	3330	MPa	ASTM D638
Flexural Modulus, 1.3 mm/min, 50 mm span	3070	MPa	ASTM D790
Tensile Stress, yield, 5 mm/min	76	MPa	ISO 527
Tensile Stress, break, 5 mm/min	73	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	5	%	ISO 527
Tensile Strain, break, 5 mm/min	17.8	%	ISO 527
Tensile Modulus, 1 mm/min	3280	MPa	ISO 527
Flexural Stress	103	MPa	ISO 178
Flexural Modulus, 2 mm/min	3120	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	2990	J/m	ASTM D4812
Izod Impact, notched, 23°C	84	J/m	ASTM D256
Multiaxial Impact	1	J	ISO 6603
Instrumented Dart Impact Total Energy, 23°C	5	J	ASTM D3763
Izod Impact, unnotched 80°10°4 +23°C	158	kJ/m²	ISO 180/1U
Izod Impact, notched 80°10°4 +23°C	6	kJ/m²	ISO 180/1A
THERMAL ⁽¹⁾			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT, 0.45 MPa, 3.2 mm, unannealed	166	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	149	°C	ASTM D648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	155	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	149	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Density	1.37	g/cm ³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.08	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.3 – 0.5	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.7 – 0.9	%	ASTM D955
Wear Factor Washer	21	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Wear Factor Ring	-1	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.39	-	ASTM D3702 Modified: Manual
Static COF	0.35	-	ASTM D3702 Modified: Manual
Density	1.37	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.1	%	ISO 62
INJECTION MOLDING ⁽³⁾			
Drying Temperature	150	°C	
Drying Time	4 – 6	Hrs	
Front - Zone 3 Temperature	380 – 400	°C	
Middle - Zone 2 Temperature	380 – 400	°C	
Rear - Zone 1 Temperature	370 – 380	°C	
Mold Temperature	175 – 190	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	60 – 100	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.